



**REBEL OFF ROAD SUMMIT SERIES
REAR BUMPER
FOR JEEP GLADIATOR JT**



**PLEASE READ ALL INSTALLATION INSTRUCTIONS CAREFULLY
AND IN ENTIRETY PRIOR TO INSTALLING.**

APPROX. TIME REQUIRED FOR INSTALLATION: 1 HOUR

TOOLS REQUIRED:

- 1 1/32 SOCKET.**
- 1/4" RATCHET**
- 3/4" WRENCH**
- 3/4" SOCKET**
- 1/2" RATCHET**
- 1/2" EXTENSION FOR RATCHET**
- MOVING BLANKET OR CARDBOARD**

PARTS INCLUDED:

- QTY 1: REAR BUMPER ASSEMBLY**
- QTY 1: HARDWARE PACK**

HARDWARE INCLUDED:

- QTY: 8 X 1/2" NYLOCK NUT**
- QTY: 12 X FLAT WASHER - 1/2"**
- QTY: 4 X 1/2" X 1.5" LONG BOLT**
- QTY: 4 X 8/32" NYLOCK NUT**
- QTY: 4 X SENSOR "Z" MOUNT BRACKET**
- QTY: 4 X RUBBER BUMPER (SENSOR)**
- QTY: 2 X LICENSE PLATE LIGHT**
- QTY: 2 X 1/4" X 3/4" LONG ALLEN BOLT**
- QTY: 2 X 1/4" FLAT WASHER**
- QTY: 2 X 1/4" NYLOCK NUT**



STEP 1:
REMOVE THE FACTORY OR CURRENT REAR BUMPER ASSEMBLY. REMOVE THE TOW PLUG HARNESS AND TOW PLUG. IF YOUR JT GLADIATOR HAS FACTORY BACK UP SENSORS, REMOVE THEM FROM THE BUMPER.

STEP 2:
CUT THE FRAME PLATE THAT IS USED AS A STEP FOR THE FACTORY PLASTIC BUMPER. GRIND SMOOTH AND PAINT THE AREA TO AVOID FUTURE RUST.



STEP 3:

IF YOUR JT GLADIATOR IS EQUIPPED WITH BACK UP SENSORS, ATTACH THE "Z" BRACKETS TO THE 8/32" STUDS USING 8/32" NYLOCK NUTS. INSERT RUBBER BUMPERS ONTO "Z" BRACKETS (ROUND PART FACING THE INSIDE OF THE BUMPER). ATTACH SENSORS (RUBBER PLUG HOLDS SENSOR IN PLACE). SEE PHOTO



IF YOUR JT GLADIATOR IS NOT EQUIPPED WITH BACK UP SENSORS. INSERT SUPPLIED PLASTIC HOLE PLUGS INTO SENSOR HOLES (5/8" PLUGS).

STEP 4:

UTILIZING YOUR GRANDMOTHER AS YOUR ASSISTANT, LIFT YOUR SUMMIT SERIES GLADIATOR REAR BUMPER UP TO YOUR GLADIATOR. LINE UP THE 4 STUDS ON THE BUMPER TO THE FRAME HORNS AND ATTACH TO THE FRAME USING 4 OF THE 1/2" NYLOCK NUTS AND 4 OF THE FLAT 1/2" WASHERS (DO NOT FULLY TIGHTEN).

ATTACH THE VERTICAL FRAME SUPPORT TO THE FRAME USING FOUR 1/2" X 1-1/2" LONG BOLTS WITH EIGHT 1/2" WASHERS AND FOUR 1/2" NYLOCK NUTS (DO NOT FULLY TIGHTEN).



STEP 5:

STILL USING YOUR GRANDMOTHER AS YOUR NOT SO WILLING ASSISTANT, POSITION THE BUMPER EVENLY ACROSS THE REAR OF THE GLADIATOR, (MAKING YOUR LEFT AND RIGHT SPACING EVEN). TIGHTEN THE 4 HORIZONTAL NUTS USING A 3/4" SOCKET AND RATCHET, THEN TIGHTEN THE 4 VERTICAL BOLTS AND NUTS USING THE SAME 3/4" SOCKET RATCHET WITH EXTENSION AND A 3/4" WRENCH.

REINSTALL THE FACTORY BOLTS THAT WERE REMOVED FROM BEHIND YOUR LICENSE PLATE AND TIGHTEN.



STEP 6:

INSTALL YOUR LICENSE PLATE. SCREW IN THE SUPPLIED LICENSE PLATE LIGHTS AND TIGHTEN ONTO THE BUMPER. WIRE THE LICENSE PLATE LIGHTS INTO YOUR FACTORY LICENSE PLATE LIGHT WIRES. ATTACH THE BOTTOM OF THE LICENSE PLATE TO THE BUMPER USING THE 1/4" X 3/4" LONG ALLEN BOLTS, WASHERS AND NYLOCK NUTS.

CONGRATULATIONS! YOU HAVE NOW COMPLETED YOUR REAR JT GLADIATOR SUMMIT SERIES BUMPER. TIME TO DISMISS YOUR GRANDMOTHER AND LET HER GET BACK TO COOKING YOU UP A NICE COBBLER PIE.

IF YOU PURCHASED THE SUMMIT SERIES SLIDER STEPS. PLEASE FOLLOW THE INSTRUCTIONS INCLUDE WITH THEM.



**REBEL OFF ROAD | 23501 COMMERCE CENTER DR, SUITE A, LAGUNA HILLS, CA 92653
(866) 900-8841 | INFO@REBELOFFROAD.COM**

**WE HOPE YOU ENJOY YOUR NEW REBEL OFF ROAD
SUMMIT SERIES REAR BUMPER!**

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OFFER, PLEASE VISIT US AT
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